

Fig. 1

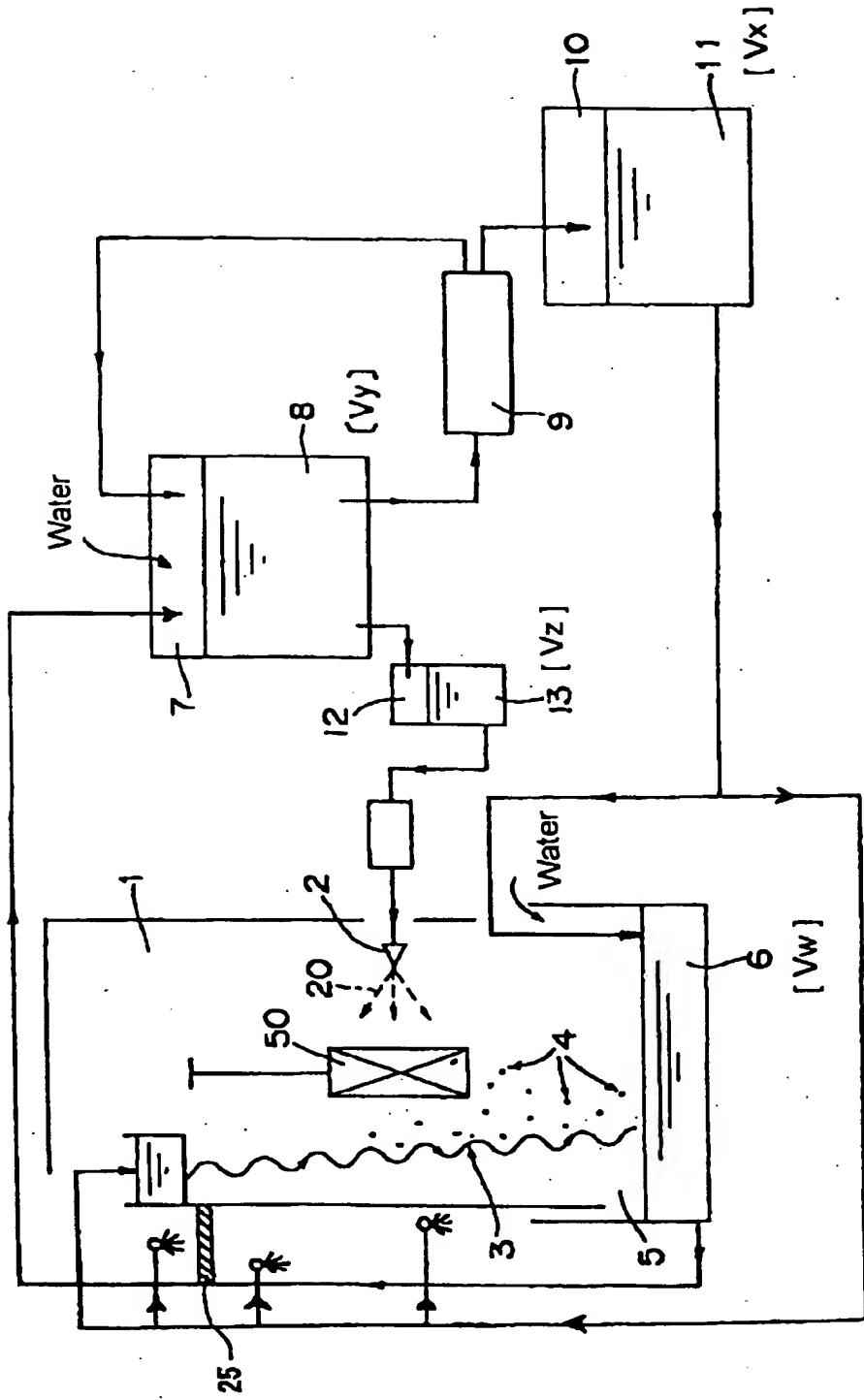


Fig. 2

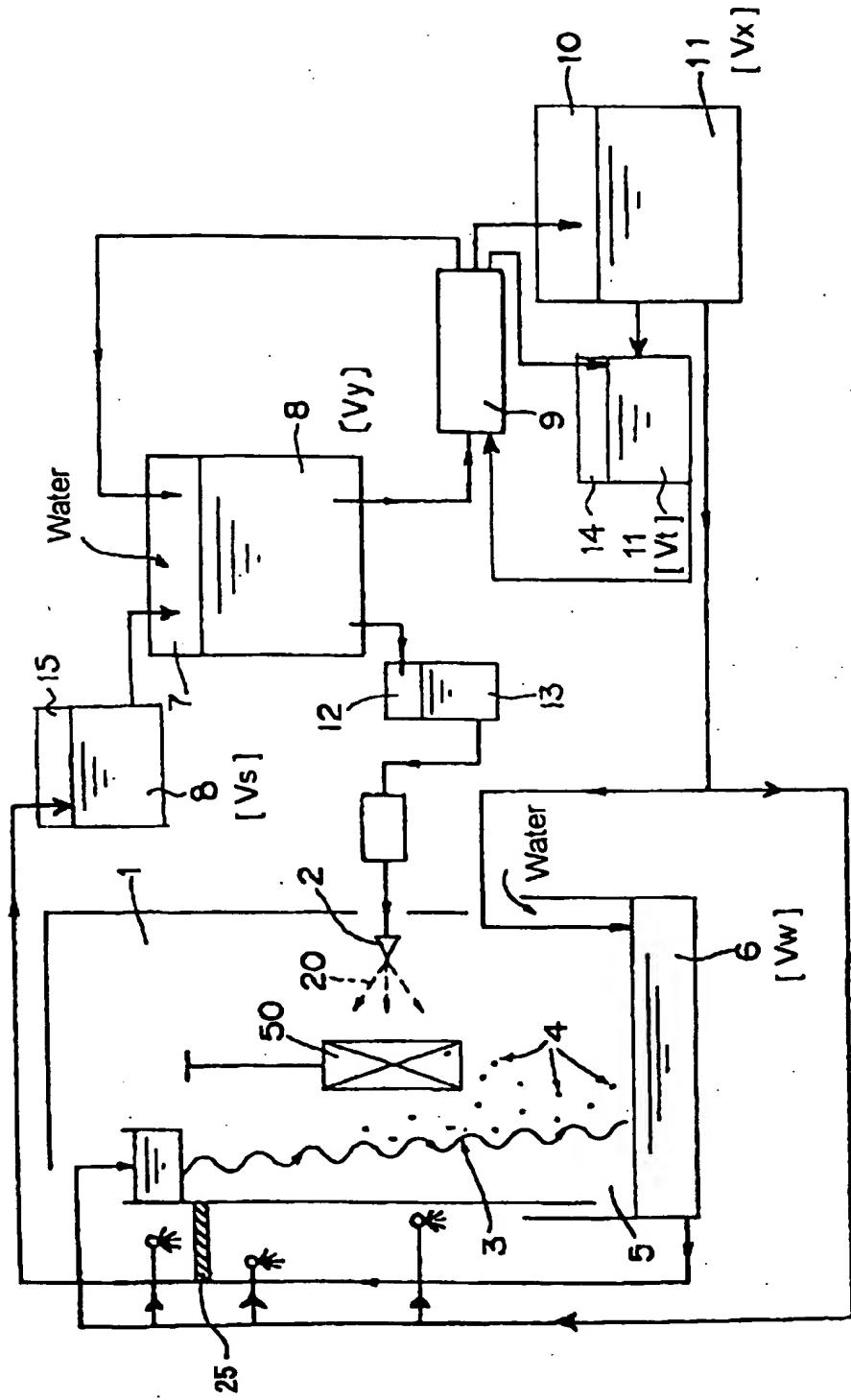


Fig. 3

**Emb diment 1**

**Operation of recycle system for a certain period of time**



**Stop of spray-coating** .....Filtrate is transferred to coating booth  
to clean inside.



Booth circulation water is transferred to settling tank or  
condensation bath before evaporation.



**Start of spray-coating**



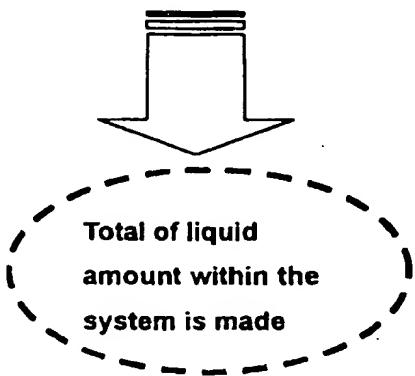
**Storage of condensed paint in paint tank**



**Re-use of condensed paint after  
adjustment**



**Operation of recycle system**



**Embodiment 2**

**Operation of recycle system for a certain period of time**



**Stop of spray-coating** .....Filtrate is transferred to coating booth  
to clean inside.



**Start of spray-coating** .....Water supply to condensation bath before  
evaporation of booth circulation water.



**Before separation and condensation in ultrafiltration apparatus**



**Storage of condensed paint in paint tank**



**Re-use of condensed paint after  
adjustment**



**Operation of recycle system**

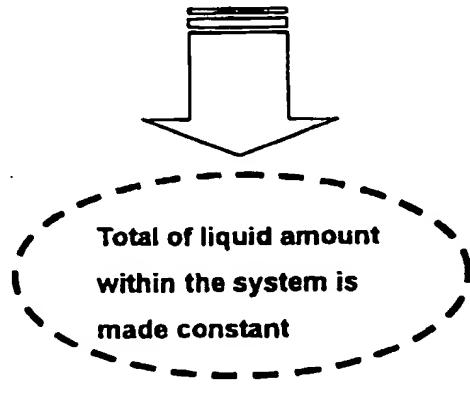


Fig. 4

